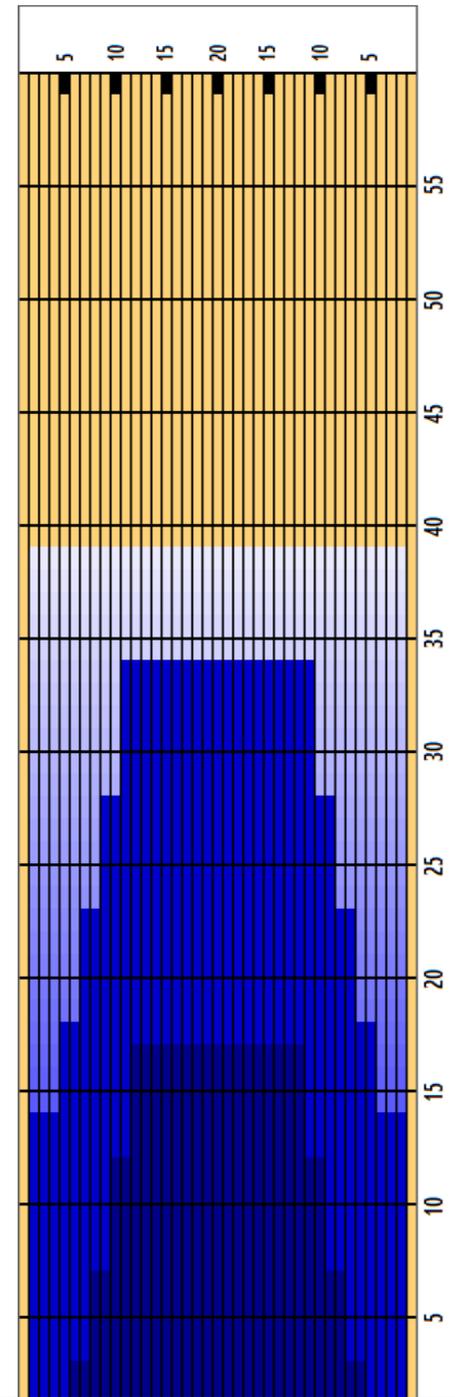


|                      |          |                    |         |                    |          |
|----------------------|----------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 39       | Reverse Brush Drop | 36      | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 11.45 mL | Reverse Oil Total  | 13.7 mL | Volume Oil Total   | 25.15 mL |
| Tank Configuration   | A Only   | Tank A Conditioner | ICE     | Tank B Conditioner | FIRE     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 2     | 14    | 74      | 0.0   | 1.9  | 1.9  | 3700  |
| 2 | 6L    | 6R   | 1     | 14    | 29      | 1.9   | 3.8  | 1.9  | 1450  |
| 3 | 8L    | 8R   | 2     | 14    | 50      | 3.8   | 7.7  | 3.9  | 2500  |
| 4 | 10L   | 10R  | 2     | 18    | 42      | 7.7   | 12.8 | 5.1  | 2100  |
| 5 | 12L   | 12R  | 2     | 18    | 34      | 12.8  | 17.9 | 5.1  | 1700  |
| 6 | 2L    | 2R   | 0     | 18    | 0       | 17.9  | 28.0 | 10.1 | 0     |
| 7 | 2L    | 2R   | 0     | 22    | 0       | 28.0  | 34.0 | 6.0  | 0     |
| 8 | 2L    | 2R   | 0     | 22    | 0       | 34.0  | 39.0 | 5.0  | 0     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 26    | 0       | 39.0  | 34.0 | -5.0 | 0     |
| 2 | 11L   | 11R  | 2     | 22    | 38      | 34.0  | 27.8 | -6.2 | 1900  |
| 3 | 9L    | 9R   | 2     | 18    | 46      | 27.8  | 22.7 | -5.1 | 2300  |
| 4 | 7L    | 7R   | 2     | 18    | 54      | 22.7  | 17.6 | -5.1 | 2700  |
| 5 | 5L    | 5R   | 2     | 14    | 62      | 17.6  | 13.7 | -3.9 | 3100  |
| 6 | 2L    | 2R   | 2     | 14    | 74      | 13.7  | 9.8  | -3.9 | 3700  |
| 7 | 2L    | 2R   | 0     | 14    | 0       | 9.8   | 0.0  | -9.8 | 0     |



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 3:17           | 1:27           | 1               | 1               | 1:27           | 3:17           |

